












## Assembly Instructions for The Wings for The Swan Paddleboat.

Part	Description	QTY		
A	5/16x2" Carriage bolt	4		Tools: Phillips Screwdriver, Adjustable wrench
B	2 1/4x2" Phillips Head Bolt	2		
C	2 1/4x1" Hexhead Bolt	2		
D	No8x1" Phillips Head Screw	4		
E	5/16 Nut	4		
F	No 8 Locknut	4		
G	5/16 Washer	4		
H	1/4 Washer	4		
I	No 10 Washer	4		
J	Nylon Bracket	2		
K	Stainless Steel Support Rod	2		

- 1 Make sure all parts are present.
- 2 Get needed tools. Phillips Screwdriver and adjustable wrench.
- 3 Mount Right Wing.
- 4 Line up Wing with Mounting holes on body of Paddleboat. **See Figure 1**
- 5 Use 1 5/16x2" Carriage bolt (A) , put them in the front hole of the wing (see Fig 1) and then into the body of the boat. Put one 5/16washer (G) on the bolt inside the boat. Then put on the 5/16 nut (E) on the bolt and finger tighten.
- 6 Put 1 1/4x2" Phillips head bolt (B) into the rear bottom hole of the wing, finger tighten into the threaded hole in the body of the boat. **See Figure 1.**
- 7 Mount the middle 5/16x2" Carriage bolt (A) from the outside of the wing and put the washer and nut inside the body of the boat.
- 8 Tighten all 3 bolts.
- 9 Mount the support rod (K) on the body of the boat end A, by putting a 1/4x1 hex head bolt (C) through end (A) of the support rod (K) and into the threaded hole in the body (The hole on the left side of the body). **See Figure 2.**
- 10 Mount the top end (B) of the support rod . By putting No 10 washer (I) onto 2 No8x1" Phillips Head Screws (D) into the Nylon Bracket (J) and then from the outside of the wing put the screws into the wing. On the back of the wing put the Stainless Steel Bracket onto the screws (D) and then the No 10 washers (I) , finally put the No8 Locknuts (F) on the screws and finger tighten. **See Figure 3.**(Put No10 Washer (I) then Nylon Bracket (K) onto No8 Phillips screw (D), Then put Phillips No8 (D) assembly into wing from outside. Then on the inside of the wing put the bracket onto the screws and tlast the No8 (F) locknut.)
- 11 Tighten the bolts and screws.
- 12 For the left wing Repeat step 4 - 11.

